



Union Special[®]

INDUSTRIAL SEWING MACHINES

STYLES

35800 BQ
35800 DQ

LIST OF PARTS

FOR

STYLES 35800 BQ, 35800 DQ

CATALOG

No
T95S

Union Special MACHINE COMPANY

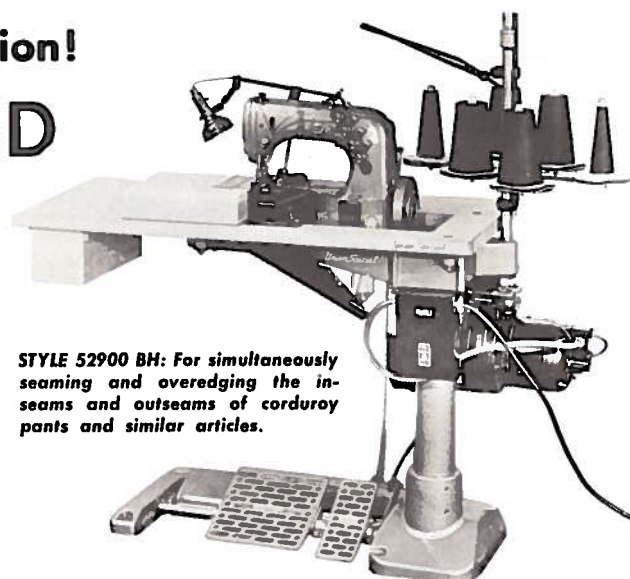
Aid Plant Layout! Boost Production!

PEDESTAL MOUNTED MACHINES

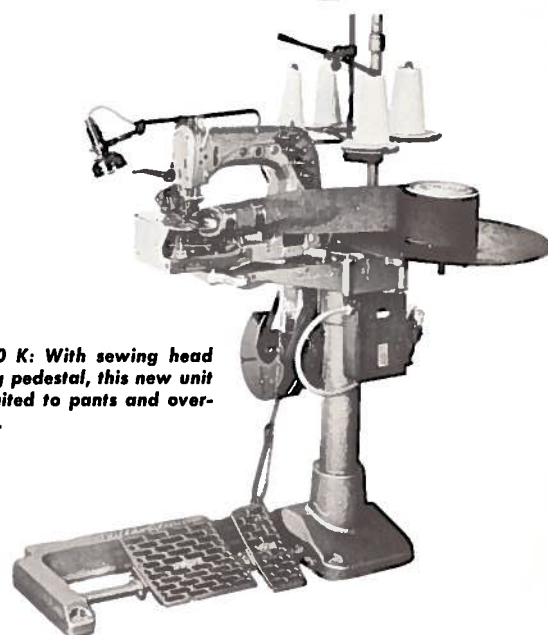
UNION SPECIAL'S pedestal mountings for sewing heads have offered a great many advantages to manufacturers ever since they were introduced as a revolutionary new type of mounting for feed-off-the-arm machines in Classes 35700 and 35800.

In the pedestal mounted type installation, the machine is completely isolated from the base and, where table boards are used, they are completely isolated from the pedestal and from the machine, which makes for smoother, quieter operation. In various cases, the motor may be mounted to the right or to the left under the machine handwheel. Mounting of the motor to the right provides maximum space under machine for the operator.

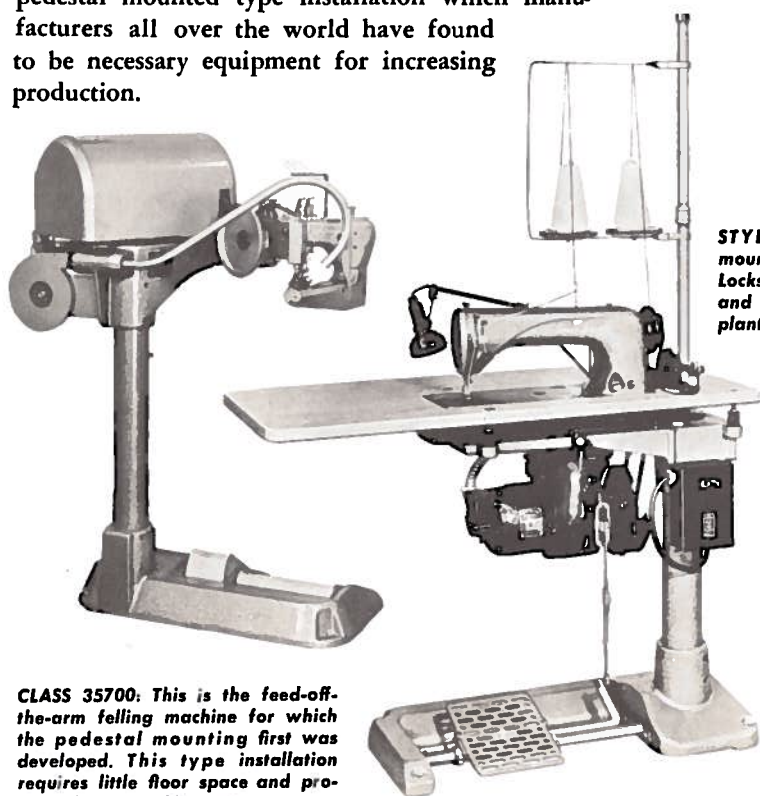
These new pedestals offer maximum flexibility, convenience, and adaptability to production lines, especially where variations in operation or garment styles are necessary from time to time. The foot treadles are adjustable laterally and the machine mounting bracket is adjustable vertically to suit the individual operator and to provide the most comfortable working position, thus reducing fatigue. The illustrations shown here are just a few of the many styles of machines that Union Special has to offer in the pedestal mounted type installation which manufacturers all over the world have found to be necessary equipment for increasing production.



STYLE 52900 BH: For simultaneously seaming and overedging the in-seams and outseams of corduroy pants and similar articles.

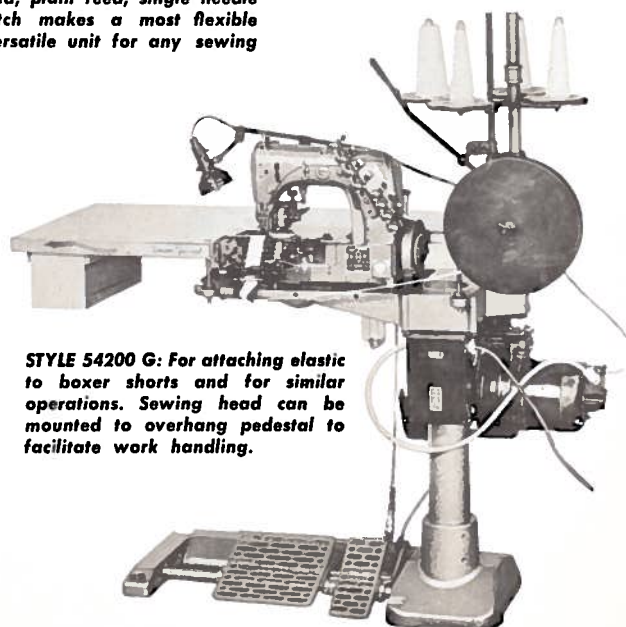


STYLE 54200 K: With sewing head overhanging pedestal, this new unit is ideally suited to pants and over-all banding.



CLASS 35700: This is the feed-off-the-arm felling machine for which the pedestal mounting first was developed. This type installation requires little floor space and provides large working area.

STYLE 61400 A: The pedestal mounted, plain feed, single needle Lockstitch makes a most flexible and versatile unit for any sewing plant.



STYLE 54200 G: For attaching elastic to boxer shorts and for similar operations. Sewing head can be mounted to overhang pedestal to facilitate work handling.

Catalog No. T95 S

LIST OF PARTS

Styles

35800 BQ
35800 DQ

The parts listed in this catalog are
furnished at list prices for repairs only.

First Edition

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Union Special
MACHINE COMPANY
INDUSTRIAL SEWING MACHINES
CHICAGO

Printed in U. S. A.

IDENTIFICATION OF MACHINES

Each Union Special carries a Style number which is stamped in the name plate on the machine. Style numbers are classified as standard and special. Standard Style numbers have one or more letters suffixed, but never contain the letter Z. Example: "Style 35800 BQ". Special Style numbers contain the letter "Z". When only minor changes are made in a standard machine, a "Z" is suffixed to the standard Style number. Example: "Style 35800 BQZ".

Styles of machines similar in construction are grouped under a Class number, which contains no letters. Example: "Class 35800".

APPLICATION OF CATALOG

This catalog applies specifically to the standard Style of machine as listed herein. It can also be applied with discretion to some special machines in Class 35800. All references to directions, such as right and left, front and back, etc., are taken from the operator's position while seated at the machine.

DESCRIPTION OF MACHINES

35800 BQ Feed-off-the-arm, Three Needle, left Needle in Front, Heavy Duty, Power Driven Top Roller Feed, For Double Lap Seam Felling the Tubular Portions of Overalls, Dungarees, Denim Jackets, and Similar Garments, Either Lined or Unlined, Where Particularly Heavy Seams are to be Crossed. Standard Gauges Nos. 8 and 9 (specify gauge).

35800 DQ Same as Style 35800 BQ, except prepared for Pedestal Installation.

NEEDLES

Each Union Special needle has both a type number and a size number. The type number denotes the kind of shank, point, length, groove, finish and other details. The size number, stamped on needle shank, denotes largest diameter of blade, measured in thousandths of an inch midway between shank and eye. Collectively, type number and size number represent the complete symbol.

Standard needle for Style 35800 BQ is Type 128 GA. It is a round shank, round point, short, double groove, ball eye, spotted needle in chrome plated finish and is available in sizes 032, 036, 040, 044, 049, 054, 060, 067. Unless otherwise specified the machine will be equipped with size 049.

To have needle orders promptly and accurately filled, the empty package, a sample needle, or type and size number should be given. See marks on packages. A complete order would read: "1000 Needles Type 128 GA Size 049".

Selection of proper needle size should be determined by the size of thread used. Thread should pass freely through needle eye in order to produce a good stitch formation.

Success in the operation of this machine can be secured only with genuine Union Special needles, which are put up in packages marked "trade UNION SPECIAL mark" at the top. This trade mark is your guarantee of needles of the highest quality in materials and workmanship.

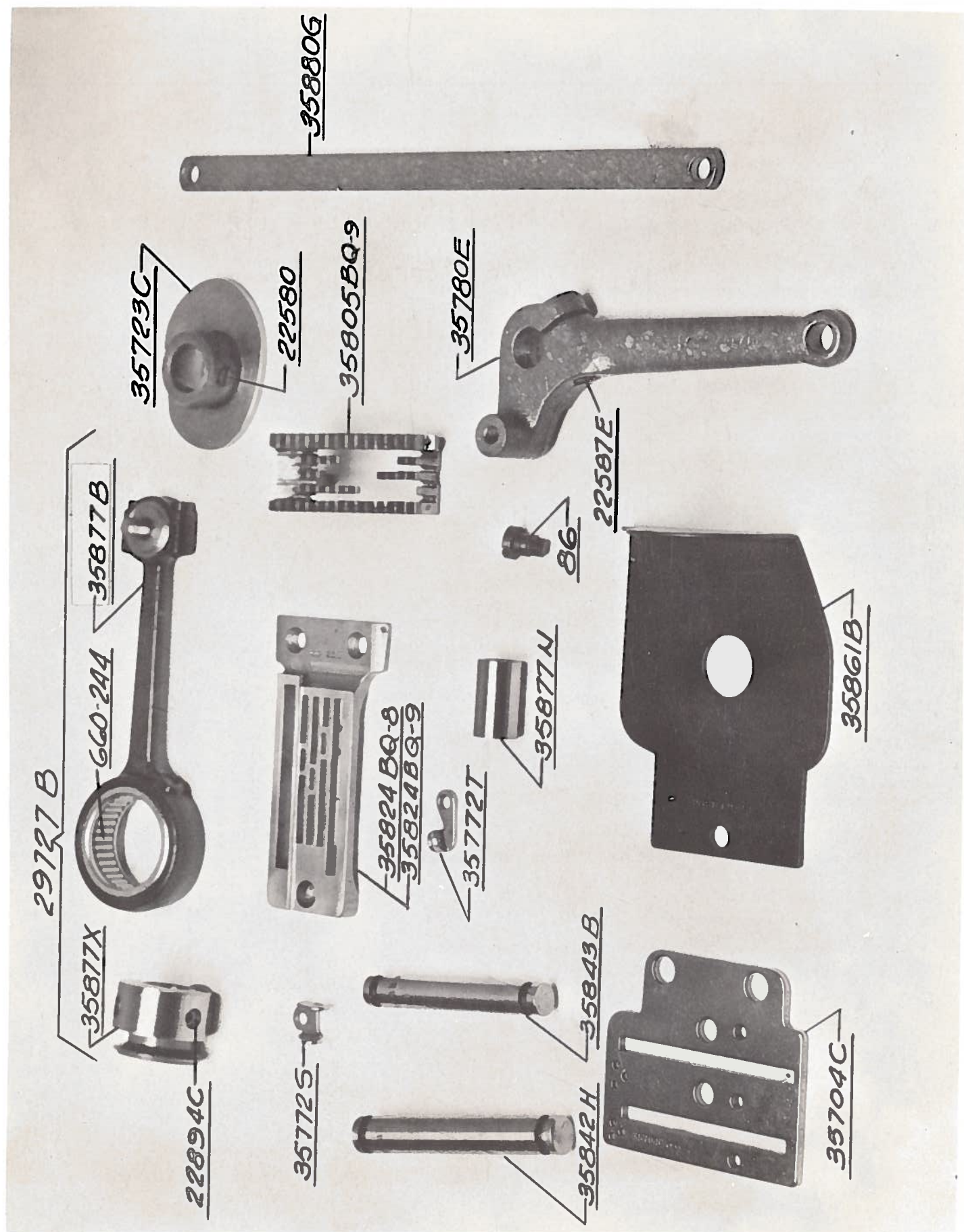
The following is a numerical list of the parts used in this machine. Quantities, part numbers, and descriptions are given. Following the parts list are photographs of some of the major parts.

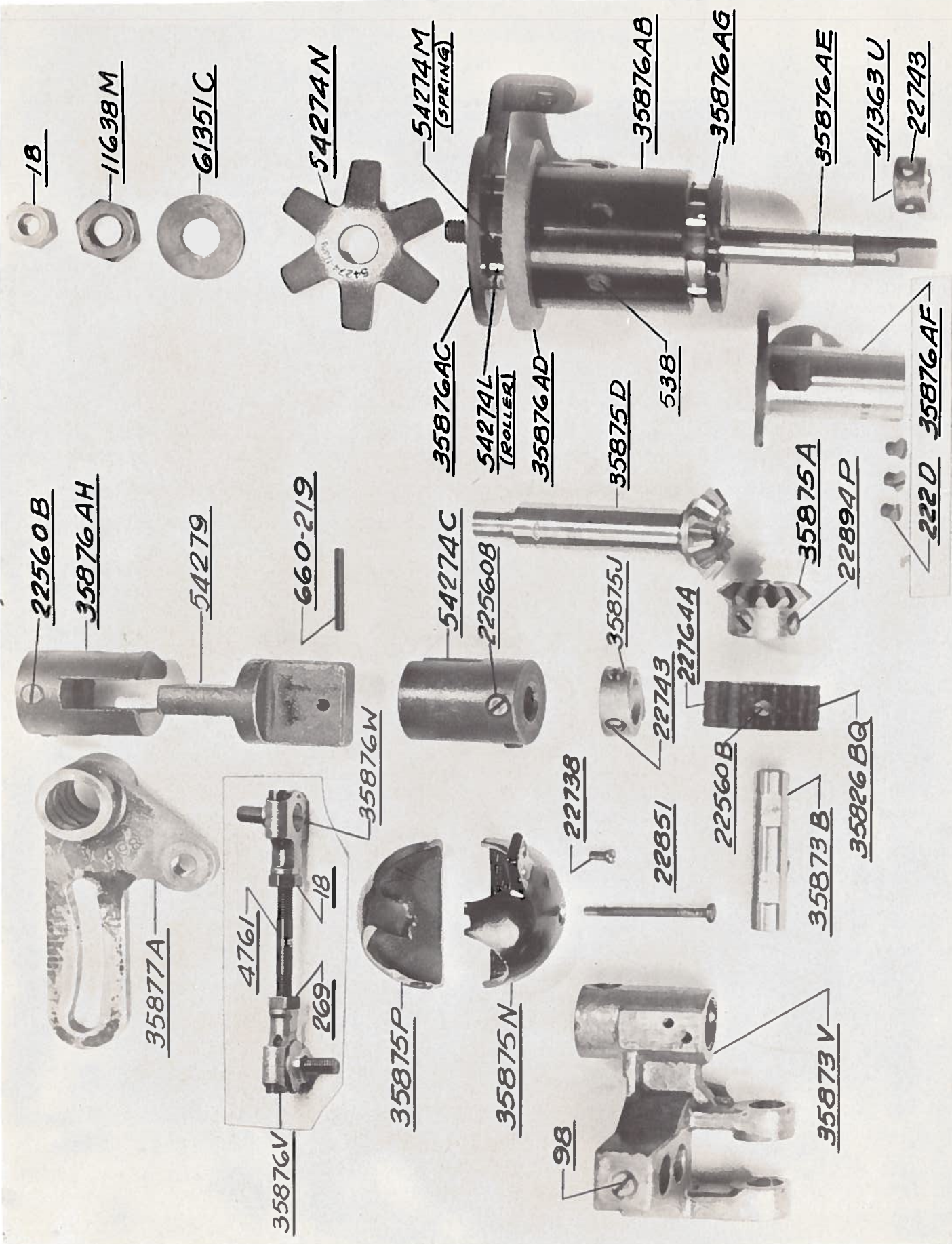
AMT.	PART NO.	DESCRIPTION	AMT.	PART NO.	DESCRIPTION	AMT.	PART NO.	DESCRIPTION
8	18	Nut for #4761, 29727 B, 35847 E, 35851 G, 35876 V, 35876 W, 39141, 43246	1	660-219	Roll Pin for #54279	1	22764 A	Screw for #35826 BQ
1	18	Nut for #29478 BY	2	660-220	Oil Seal Ring for #35842 H	1	22768	Screw for #35835 A
1	20	Washer for #35876 W	4	660-221	Oil Seal Ring For Feed Rocker & Feed Lift Lever Shafts	4	22768	Screw for #35884 H
1	20	Washer for #35876 V	1	660-244	Needle Bearing for #29727 B	2	22768	Screw for #35870
1	25 B	Screw for #35869 K	1	666-124	Oil Wick for #29727 B	2	22798	Screw for #35884 E
2	28	Screw for #35772 S, 35772 T	1	820	Screw for #35829 N	2	22829	Screw for #35889 Y
1	37 R	Nut for #29472 E	3	4761	Roller Clutch Connecting Rod (18, 269)	2	22829	Screw for #35856 Z, 35889 Y
1	50-533 Blk.	Lucite Oil Gauge for Main Frame	1	6042 A	Washer for #74, 820	1	22836	Screw for #35884 G
1	50-537 Blk.	Lucite Plug for #29472 E	1	8372 A	Washer for #35871 A	2	22845 A	Screw for Presser Foot
1	54	Needle Bar Link	1	11638 M	Nut for #29478 BY	1	22849	Screw for #35756 F
1	69 H	Washer for #22711	1	12934 A	Nut for #22758 E	1	22849 A	Screw for #35856 Y
1	74	Screw for #35792 E	2	12934 A	Nut for #22528	1	22851	Screw for #35875 N
3	77	Screw for #51054, 35864 C	1	12982	Nut for #22557 A	2	22874	Screw for #29472 E
1	78	Screw for #51054	4	22513	Screw for #35731 A	1	22874 C	Screw for Feed Dog
2	86	Screw for #35880 C	4	22516 A	Screw for #35887 AE	1	23420 Z	Double Lap Seam Folder
1	87 U	Screw for Needle Guard	2	22516 A	Screw for #35894 E	4	28619	Steel Ball for #29472 E
1	88	Screw for #35845 C	1	22517	Screw for #35892-6, 35897 AP	1	29101 G	Feed Lift, Feed Rocker & Looper Avoid Eccentric Assembly
2	88 A	Screw for #35859 H	1	22517 B	Screw for #35897 BG	1	29472 E	Oil Pump Assembly (22874)
2	90	Screw for #35887 M	2	22524	Screw for #35889 W	1	29478 BY	Constant Wedge Angle Clutch Assembly
1	90	Screw for #35883 E	3	22524	Throat Plate Screws	1	29727 B	Eccentric & Connecting Rod Eccentric Assembly
2	90	Screw for #35861 B	1	22528	Screw for #35887 R	1	33174 B	Screw for #35873 X
5	93	Screw for #35888 K	1	22539 C	Plug Screw for #35886 C	1	35704 C	Cast-off Plate
1	93	Screw for #35834 U	1	22539 D	Plug Screw for Cylinder	1	35722 U	Main Shaft
1	94	Screw for #35892-6	4	22539 E	Plug Screw for Needle Lever Pin in Bed	1	35723 C	Looper Thread Take-up
2	95	Screw for #35874 B, 29478 BY	1	22557 A	Screw for #35869 C	2	35731 A	Guide Plate (22513)
1	98	Screw for #35873 V	1	22560 B	Screw for #35826 BQ	1	35733 B	Presser Spring
8	98 A	Screw for #35883 A	2	22561	Screw for #35889 F	1	35736 A	Regulating Nut
6	107	Tension Post Ferule	2	22562 A	Screw for #35792 H	1	35736 B	Feed Rock Bushing
6	108	Tension Nut	4	22562 A	Screw for #35792 H	1	35736 B	Feed Rock Bushing Key
6	109	Tension Disc, small	3	22564 B	Screw for #35887 R	2	35746 A	Ball Stud Washer
3	110-3	Tension Spring (Needle)	3	22564 B	Screw for #35889 Z	1	35751	Looper Rock Shaft Cross Head
1	136	Screw for #35792 E	6	22564 B	Screw for #35886 C	1	35751 B	Cross Head Guide Shaft (531)
3	138	Screw for #35888 L	4	22564 B	Screw for #35887 Z	1	35751 F	Looper Shaft Collar (88, 89)
3	222 D	Screw for #29478 BY	3	22569 B	Screw for #51290 P	1	35751 G	Thrust Collar (22572)
2	258	Nut for #35841 B, 35846	1	22570 A	Screw for #35871 A	1	35756 F	Cylinder Looper Thread Guide Wire
1	258 A	Nut for #35853 T	1	22571 A	Screw for #35871 C	2	35761	Needle Lever Shaft
5	269	Nut for #4761, 35847 E, 35851 G, 39141, 43246	1	22571 B	Plug Screw for Cylinder	1	35761 B	Needle Lever Shaft Bushing Cap
1	318	Screw for #35829 X	1	22580 A	Plug Screw for #29472 E	1	35761 C	Paper Gasket for #35761 B
1	376	Screw for #35834 U	1	22599	Feed Dog Support Screw	1	35763	Needle Lever Connecting Rod Pin
4	531	Screw for #35751 B, 35842 H, 35843 B, 35845 C	1	22644 K-80	Screw for #35874 B	28	35763 F	Needle Bearing Roller (Select)
1	538	Feed Adjusting Screw	1	22711	Screw for #35877 A	4	35763 G	Needle Bearing Retaining Ring
3	605	Screw for Needle	1	22729	Oil Wick Screw	1	35766 A	Nut for #35851
6	605 A	Screw for #29478 BY	1	22730	Screw for #35894 C	1	35766 B	Nut for #35837 N
1	652 C-9	Lock Washer for #35894 C	1	22733 A	Screw for #35704 C	1	35772 S	Cast-off Plate Eye-let
2	660-142	Cotter Pin	1	22733 B	Oil Drain Plug	1	35772 T	Cast-off Plate Eye-let
4	660-184	Oil Tube Sleeve for #29472 E	1	22733 C	Screw for Oil Drive Hole	1	35780 E	Lifter Lever
2	660-188	Check Valve Intake for #29472 E	1	22738	Plug Screw for #29472 E	1	35781 D	Looper Thread Guide
2	660-189	Check Valve Outlet for #29472 E	2	22747	Screw for #35875 N	6	35792	Tension Disc, large
4	660-190	Coupling Nut for #29472 E	1	22747	Screw for #41255 L	1	35792 C	Tension Disc Release Shaft Spring
2	660-191	Cotter Pin	1	22758 B	Screw for #35880 K			
4	660-199	Feed Lift Link Retaining Ring	1	22758 C	Screw for #53783 F			
			1	22758 E	Screw for #35869 D			
			1	22758 F	Screw for #35869 D			
			2	22759 A	Screw for #35829 X			
			1	22764	Spot Screw for #35873 X			

AMT.	PART NO.	DESCRIPTION	AMT.	PART NO.	DESCRIPTION	AMT.	PART NO.	DESCRIPTION
2	35792 E	Tension Plate Bracket (74, 136)	2	35840	Eccentric Strap for #29101 G	1	35869 L	Thread Control Arm (89)
6	35792 H	Tension Post (22562 A)	1	35841 B	Feed Rocker & Looper Avoid Eccentric Connecting Rod Ball Joint (258)	1	35870	Needle Thread Take-up (22768)
7	35792 K	Tension Release Pins	1	35842	Feed Rocker & Looper Lever	1	35871 A	Frame Needle Thread Eyelet (22570, 8372 A)
1	35792 M	Tension Release Shaft	1	35842 H	Feed Rocker & Looper Lever Shaft (531)	1	35871 C	Frame Needle Thread Eyelet (22570 A)
3	35792 N	Tension Thread Eyelet	1	35843 B	Feed Rocker Shaft	1	35873 B	Feed Roller Shaft
1	35796 B	Chain Cutter Blade (22747)	1	35844 C	Feed Lift Lever Link Bushing	1	35873 V	Feed Roller Frame (98)
1	35796 C	Chain Cutter Blade (22747)	1	35844 D	Feed Lift Link, right and left	1	35873 W	Roller Presser Bar
1	35805 BQ-9	Feed Dog (22874 C)	1	35844 E	Feed Lift Link Pin	1	35873 X	Presser Bar Connection (22764, 33174 B)
1	35808 AY	Looper, left (22564 B)	1	35845 D	Lifter Lever Shaft	1	35873 Z	Roller Presser Spring
1	35809 AY	Looper, right (22564 B)	2	35846	Feed Lift Lever Connecting Rod	1	35874 B	Presser Foot Fork (22599)
1	35809 BY	Looper, middle (22564 B)	1	35847 D	Feed Lift, Feed Rocker & Looper Avoid Eccentric	1	35875 A	Driven Miter Gear
1	35815	Needle Lever	1	35847 E	Feed Lift, Eccentric Connecting Rod	1	35875 D	Driven Miter Gear
1	35817 BY	Needle Bar	1	35848 B	Looper Holder, left (22562 A)	1	35875 J	Drive Gear Collar
1	35818 BY-8	Needle Bar Head for No. 8 gauge (605)	1	35848 D	Looper Holder, middle (22562 A)	1	35875 N	Gear Guard, front (22738, 22851)
1	35818 BY-9	Needle Bar Head for No. 9 gauge (605)	1	35848 E	Looper Holder, right (22562 A)	1	35875 P	Gear Guard, rear
1	35820 BQ-8	Presser Foot, for No. 8 gauge (22845 A)	1	35849 B	Looper Holder Shaft	1	35876 V	Ball Joint Assembly
1	35820 BQ-9	Presser Foot, for No. 9 gauge (22845 A)	1	35851	Looper Shaft Cross Head Link Ball Joint, front	1	35876 W	Roller Clutch Ball Joint Assembly (18)
1	35821 E	Pulley Assembly (22894 E, 22574 A, 35721 F, 35721 H, 35821 D)	1	35851 A	Looper Shaft Cross Head Link Ball Joint, rear	1	35876 AB	Barrel Assembly for #29478 BY
1	35822 W	Crankshaft	1	35851 G	Looper Shaft Cross Head Link Connecting Rod (18, 269)	1	35876 AC	Clutch Drive Lever for #29478 BY
1	35824 BQ-8	Throat Plate for No. 8 gauge (22524)	1	35853 S	Looper Drive Connecting, upper	1	35876 AE	Drive Shaft for #29478 BY
1	35824 BQ-9	Throat Plate for No. 9 gauge (22524)	1	35853 T	Looper Drive Connecting Rod (258 A)	1	35876 AF	Lower Bearing for #29478 BY
1	35825 E	Needle Guard (87 U)	1	35853 V-156	Hinge Pin	1	35876 AG	Locking Spacer for #29478 BY
1	35826 BQ	Feed Roller (22560 B, 22764 A)	1	35853 W	Looper Throw-out Plunger	1	35876 AH	Upper Feed Roller Connection
1	35830 K	Spring for Presser Foot (22599)	1	35853 Y	Looper Throw-out Plunger Spring	1	35877 A	Clutch Driving Segment Lever
1	35831 C	Presser Bar Lift Bracket & Guide (22560 B)	1	35853 Z	Looper Throw-out Plunger Knob	1	35877 B	Connecting Rod for #29727 B
1	35833 C	Presser Spring Plate	1	35853 AA	Looper Throw-out Plunger Bushing	1	35877 N	Segment Lever Bushing
1	35833 D	Presser Spring, lower	1	35856 Y	Looper Thread Eyelet (22849 A)	1	35877 X	Eccentric for #29727 B
1	35833 E	Presser Spring, upper	1	35856 Z	Looper Thread Shield (22829)	1	35878 E	Presser Bar
1	35833 F	Presser Spring, rest	1	35859 H	Needle Bar Connection (88 A)	1	35878 F	Regulating Screw
1	35834 R	Feed Bar	1	35861 A	Gasket for #35861 B	1	35878 H	Presser Bar Bushing & Spring Regulator
1	35834 U	Feed Dog Holder (376, 93)	1	35861 B	Take-up Shield (90)	1	35880 C	Lifter Lever Link (86)
2	35834 V-3	Shim for #35834 U	1	35862	Needle Lever Connecting Rod	1	35880 F	Taper Pin for #35880 J
1	35835 A	Needle Guard Holder (22768)	1	35864 E	Needle Lever Thread Eyelet (77)	1	35880 H	Presser Bar Lifter Lever
1	35835 B	Needle Guard Holder (22768)	1	35869 C	Needle Thread Controller Lever (12982, 22557 A)	1	35880 J	Lifter Lever Bell Crank
1	35836	Feed Rocker	1	35869 D	Control Lever Connecting Link (12934 A, 22758 E, 22758 F)	1	35880 K	Lifter Lever Bell Crank Link (22758 B)
1	35837 A	Feed Rocker Connecting Rod Ball Joint, rear	1	35869 K	Needle Lever Thread Control Eyelet (25 B)	1	35880 L	Lifter Lever Connecting Link
1	35837 N	Feed Rocker Connecting Rod Ball Joint, front				1	35883 A	Cylinder Cover (98 A)
						1	35883 B	Oil Distributor Plate
						1	35883 E	Cylinder Hinged Cover Spring (90)
						1	35883 F	Cylinder Hinged Cover Screw Pin
						1	35883 G	Cylinder Hinged Cover Pin
						1	35883 H	Cylinder Hinged Cover
						1	35883 K	Cylinder End Cover Gasket
						1	35884 A	Cylinder Gasket
						1	35884 D	Gasket, for Cylinder Cover and Oil Gauge

AMT.	PART NO.	DESCRIPTION	AMT.	PART NO.	DESCRIPTION	AMT.	PART NO.	DESCRIPTION
1	35884 E	Cylinder Lint Shield, upper (22798)	1	35894 C	Oil Reservoir, back (22729)	1	39544 H	Looper Rod Ball Stud
1	35884 F	Cylinder Lint Shield Spring (22798)	1	35894 E	Oil Reservoir, front (22516 A)	1	41043 C	Ball Stud for #29727 B
1	35884 G	Cylinder Lint Shield & Spring, lower (22836)	2	35895 L	Crankshaft Thrust Collar	2	41071 G	Nut for #90
1	35884 H	Cylinder Cover & Oil Gauge, front (22768)	1	35895 S	Main Shaft Coupling	1	41255 B	Ball Fork (22747)
1	35886 B	Gasket for Cylinder Side Cover	1	35897 AB	Oil Pump Housing for #29472 E	2	41355 U	Shim (thickness to be determined by assembler) for Clutch Driving Lever Ball Stud
1	35886 C	Cylinder Side Cover (22564 B)	1	35897 AC	Oil Pump Piston for #29472 E	1	41363 U	Collar for #29478 BY
1	35887 M	Top Cover, Middle Spring (90)	1	35897 AD	Piston Rod for #29472 D	1	41394 A	Gasket for Oil Drain Hole
1	35887 R	Top Cover Hinge (12934 A, 22528, 22564 B)	1	35897 AG	Piston Rod Bearing for #29472 E	1	43246	Connecting Rod
1	35887 V	Gasket for #35887 Z	1	35897 AH	Gasket for #29472 E	2	51054	Needle Bar Link Pin
1	35887 X	Top Cover, middle	1	35897 AK	Piston Rod Connection for #29472 E	1	51241 E	Ball Stud (18)
1	35887 Z	End Cover (22564 B)	1	35897 AL	Link	3	51292 F-4	Tension Spring
1	35887 AD	Gasket For #35887 AE	1	35897 AM	Link Pin	1	54274 C	Looper
1	35887 AE	Top Cover, front (22516 A)	1	35897 AP	Bracket (22617)	2	54274 H	Feed Roller, lower connection
1	35888 E	Gasket for #35888 K	1	35897 AR	Oil Pump Tube Outlet, for sewing head	2	54274 L	Clutch Disc for #29478 BY
1	35888 K	Crank Chamber Cover (93)	1	35897 AT	Oil Pump Tube Outlet, for cylinder	6	54274 M	Roller for #29478 BY
1	35888 L	Cover Plate	1	35897 AW	Oil Wicking Hook, upper	12	54274 N	Roller Spring for #29478 BY
1	35888 M	Gasket for #35888 L	1	35897 AX	Oil Drain Hole Gasket	1	54274 N	Brake Spring for #29478 BY
1	35889 B	Gasket for #35889 X	1	35897 AZ	Retaining Plug for #29472 E	1	54279	Feed Roller Drive Floating Connection
1	35889 F	Oil Shield (22561)	1	35897 BC	Spring for #29472 E	1	55241 E	Locking Spring
1	35889 G	Baffle Plate	1	35897 BD	Gasket for #29472 E	1	55287 L	Presser Spring Rest
1	35889 H	Oil Shield	1	35897 BF	Oil Pump Tube, intake, for sewing head	1	61256 G	Presser Spring Washer
1	35889 X	Head Cover, front (22829)	1	35897 BG	Oil Pump Lever (22517 B)	1	61257 G	Presser Spring Regulator
1	35889 Y	Head Cover, left (22829)	1	35897 BH	Oil Intake Tube Adapter	1	61351 C	Washer for #22644 K-80
1	35889 Z	Detachable Head Cover, front (22564 B)	1	35897 BJ	Oil Pump Tube, intake for cylinder	4	61351 C	Washer for #35877 A
1	35889 AA	Gasket for #35889 Y	1	35897 BK	Felt Filter	1	61391 G	Washer
1	35892-6	Tension Support (94)	1	39141	Feed Rock Connecting Rod (18, 269)	1	80265	Washer

NOTE: Numbers in parentheses following parts' descriptions indicate the screws, nuts, etc. used to attach or hold those parts.

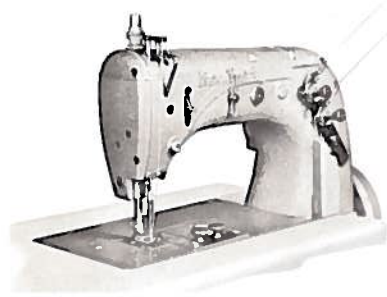




INDUSTRIAL SEWING MACHINES

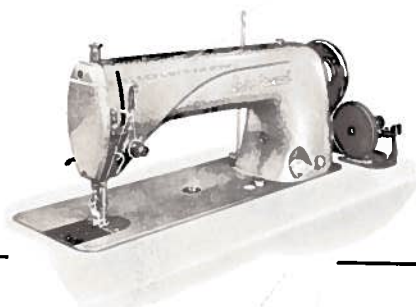
... for Every Purpose!

Job requirements vary — that's why Union Special builds a wide variety of specially designed sewing machines. It is also the reason why Union Special field representatives make a careful study of requirements before giving you detailed recommendations on the kind of equipment to install. Plants equipped with modern, high speed Union Specials have an important advantage. Union Special machines are built to do the job faster . . . better . . . cheaper, and they stay on the job with minimum time out for repairs. You're ahead when you use Union Special.



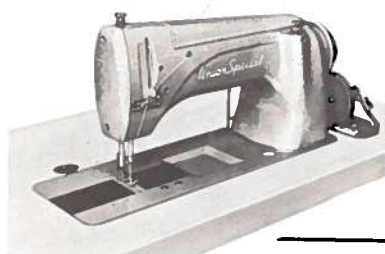
50000 SERIES MACHINES

The thousands of manufacturers using Union Special's new 50000 SERIES machines are finding these ultra-modern, streamlined models to be invaluable aids in cutting costs of operations and boosting production of a wide variety of products. Each of the many machines in the improved 50000 SERIES is specially designed to do a specific job efficiently, quickly, and economically!



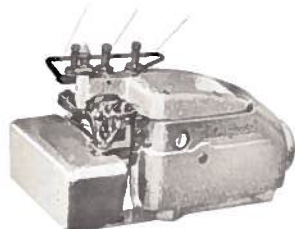
THE 61400 LOCKSTITCH

Never before has a general purpose Lockstitch machine been so thoroughly engineered for handling modern industrial sewing requirements! And never has a machine offered more than the new Union Special SIXTY-ONE-FOUR — a superior machine for light or heavy weight work . . . for short runs as well as long . . . for tacking and back stitching . . . for curved seams and straight runs.



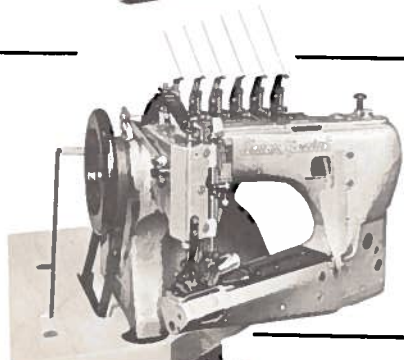
NEEDLE FEED LOCKSTITCH MACHINES

Latest improvements in engineering, manufacturing methods, and materials have been combined in Union Special Class 61800 and Class 62200 needle feed Lockstitch machines providing operators with smooth, streamlined, light-running machines that reduce fatigue and strain. It's no wonder that manufacturers in plants throughout the country are praising the superior performance of these ultra-modern machines!



THE NEW CLASS 39500 OVEREDGER

This new development antiquates every machine presently on the market for use where a curved needle machine is recommended. From its handsome, dynamically functional, modern design to its innermost mechanism, the THIRTY-NINE-FIVE has been produced to accelerate quicker . . . run faster . . . operate more smoothly and quietly . . . with less maintenance . . . and yield a greater profit than any other like equipment available to users today.



35700-35800 FEED-OFF-THE-ARM MACHINES

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